

N-Propyl Acetate [NPAC]

Test Description	Specification Limits		Unit of Measure	Test Method
	Minimum	Maximum		
Appearance	Clear			Visual
Ester Content as NPAC	99.3		% wt	ASTM D1045
Other esters		0.5	% wt	ASTM D1045
Distillation Range				
IBP	98.0		°C	ASTM D1078
DP		105.0	°C	ASTM D1078
Colour		10	Hazen	ASTM D1209
Refractive Index	1.382	1.386		ASTM D1045
Water Content		0.1	% wt	ASTM D1364
Acidity as Acetic Acid		0.02	% wt	ASTM D1045
Non Volatile Matter		0.005	g/100 ml	ASTM D1353
Density @ 20°C	0.883	0.888	g/ml	ASTM D4052

Issue Date- January 2011